

# Control of Nanoparticles by Filtration

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# Introduction



## Green Energy and Pollution Control Research Lab

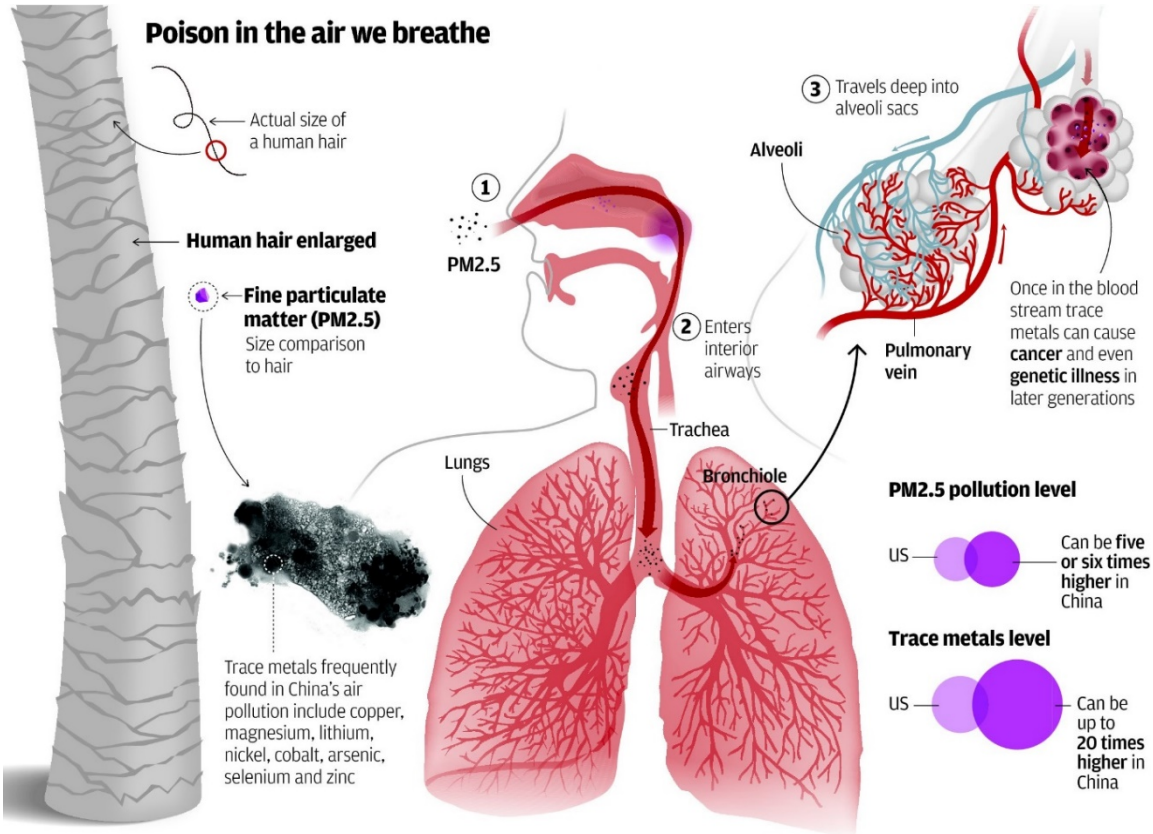
The research areas of at this lab are **thermal engineering sciences** with applications to

- **green energy**, and
- **pollution control**
  - Particulate Matter
  - Acidic Gases ( $\text{SO}_2$ ,  $\text{NO}_x$ , and  $\text{CO}_2$ )
  - The acidic gases are converted into secondary air pollutants (aerosol particles suspended in air)
  - Man made „engineered“ nanoparticles
- Our goals in the area of nanofibers are:
  - 1) to understand the nanoaerosol-nanofiber interfacial behavior
  - 2) to develop cost-effective technologies for large scale nanofiber fabrication.



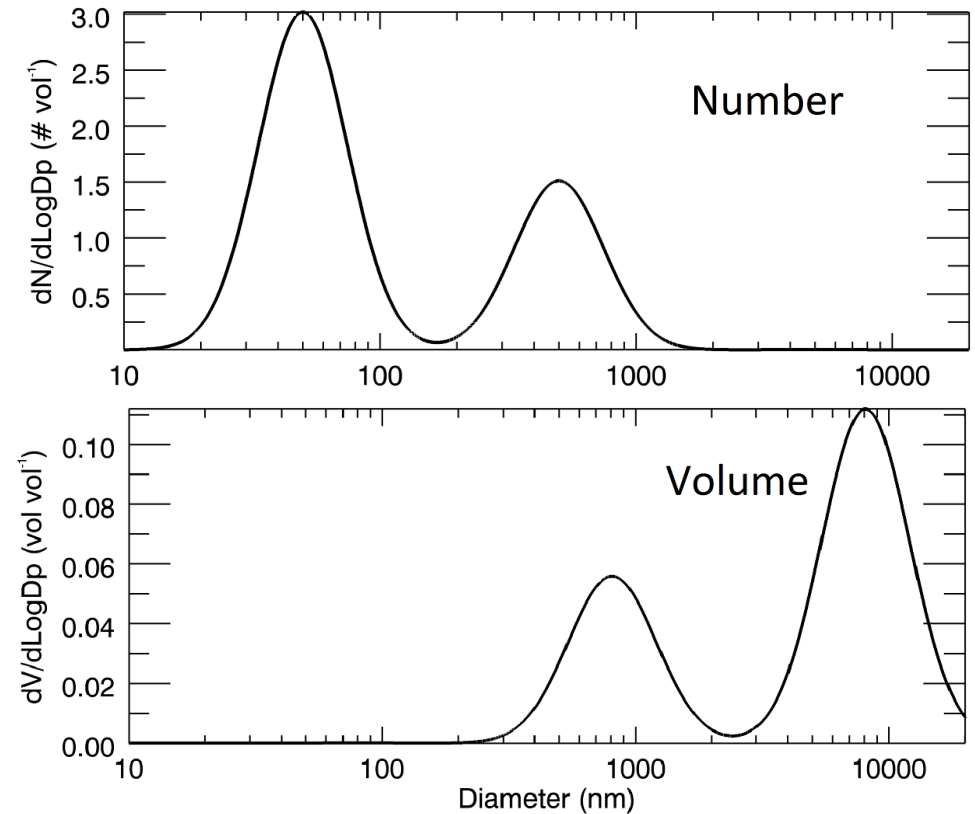
# Health Impact of Nanoparticles

- Nanoparticles are particles sized smaller than 500 nm
- Can penetrate deep into the lungs

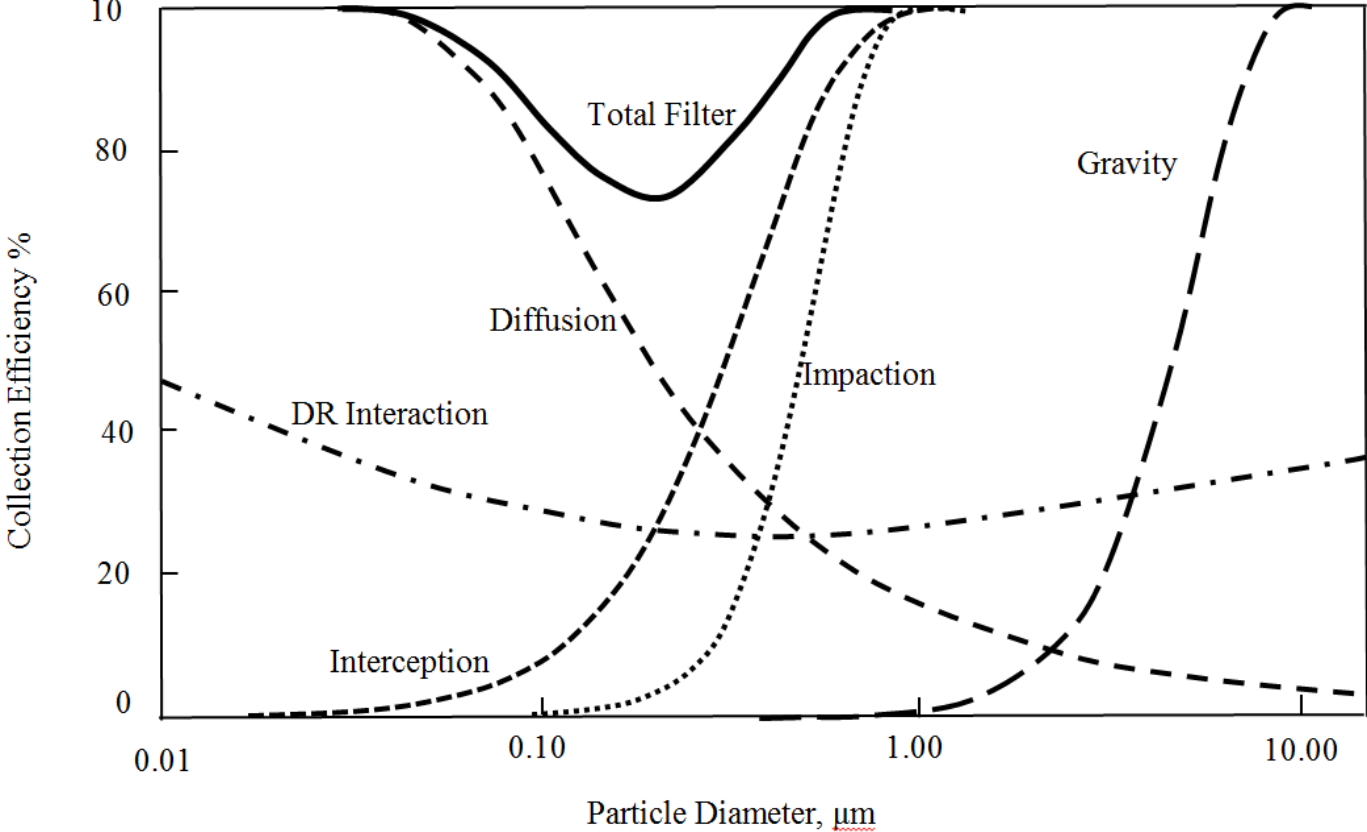
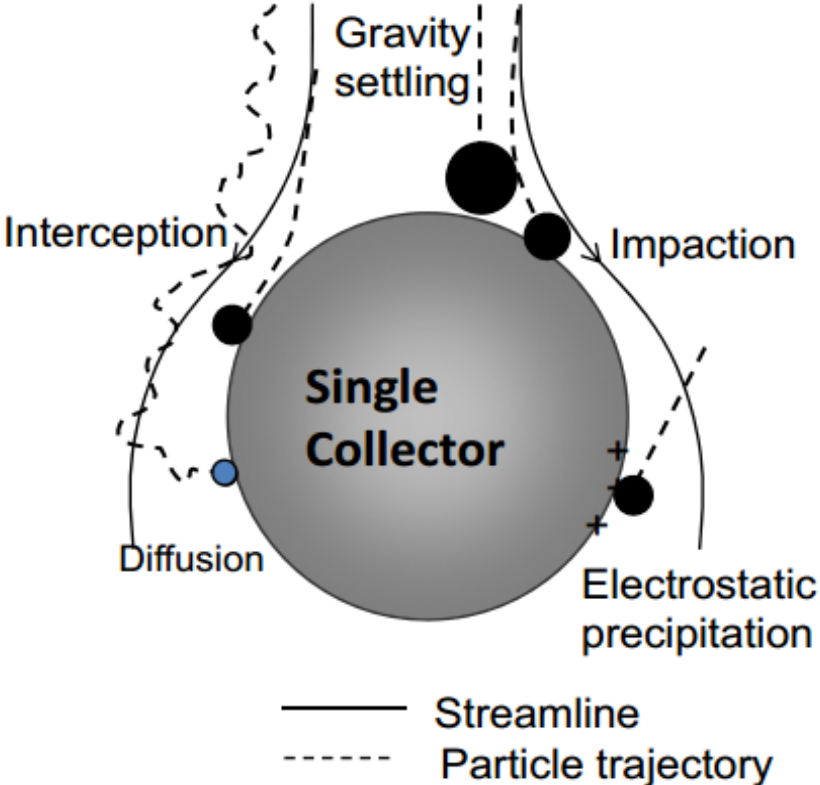


Sources: EPA, Environmental Protection Department, Greenpeace.

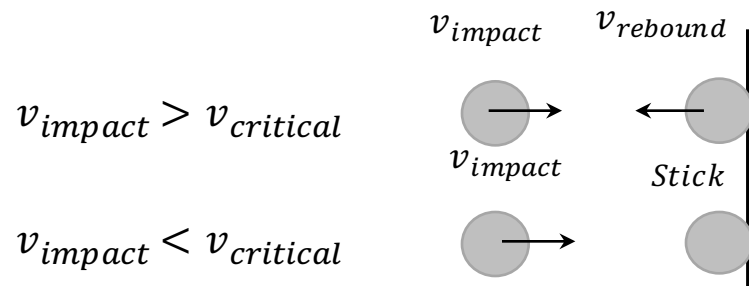
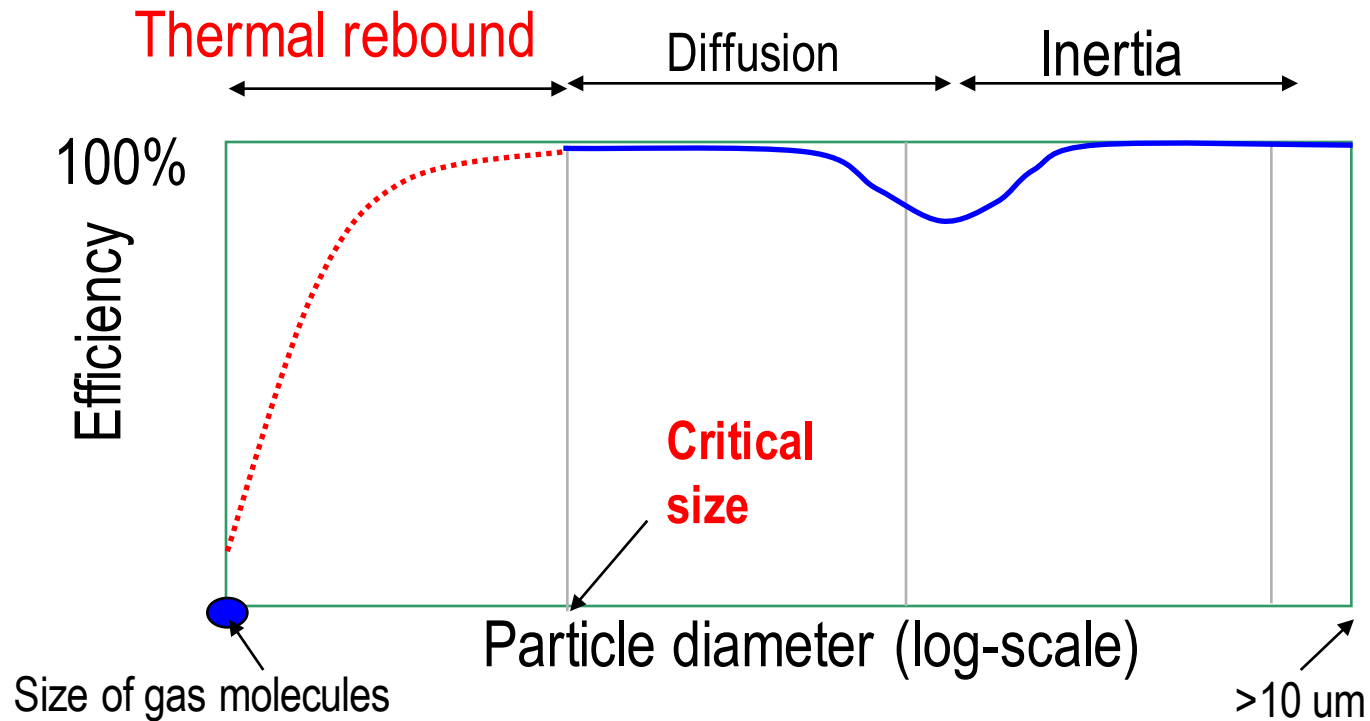
SCMP Graphic: Adolfo Arranz



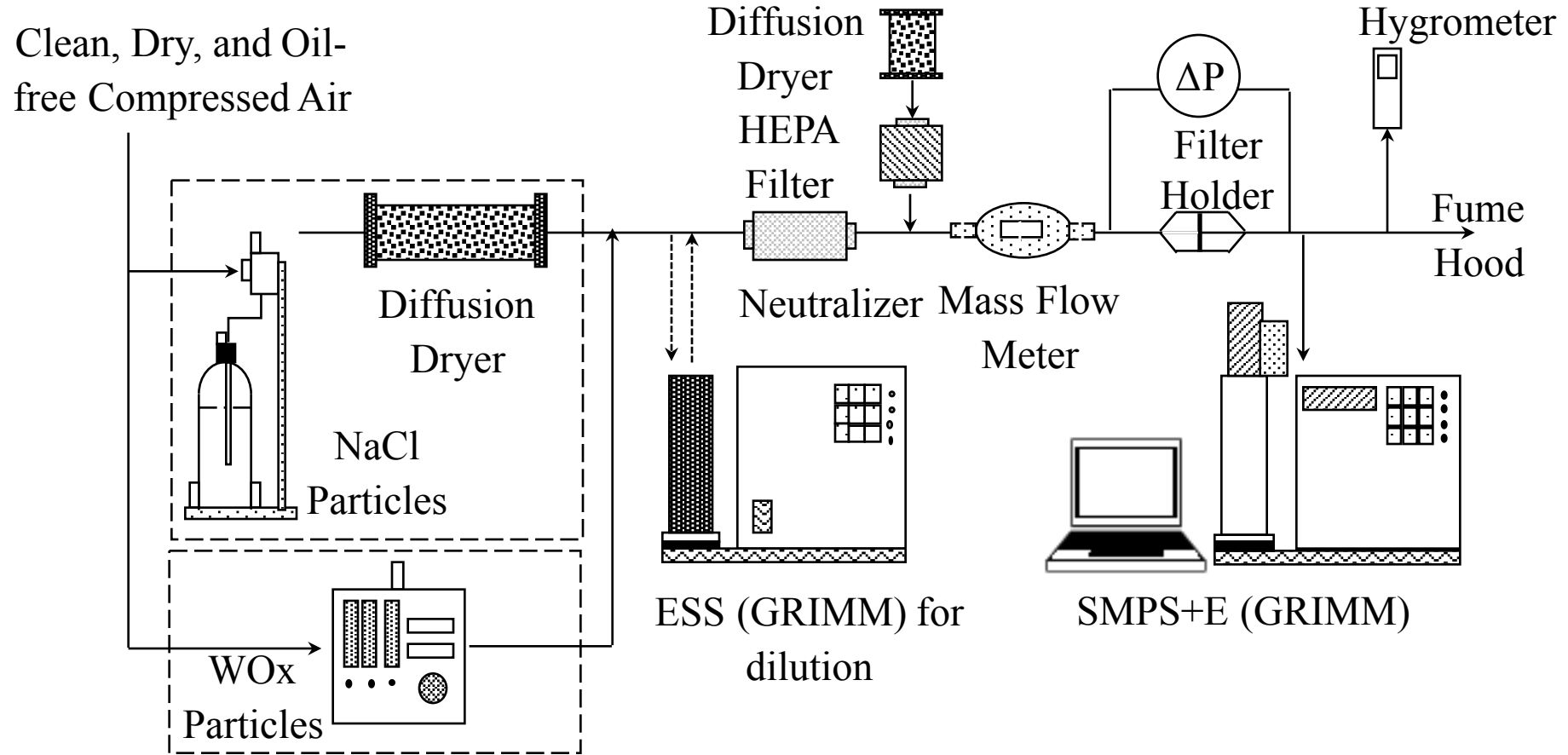
# Classic Filtration Theory



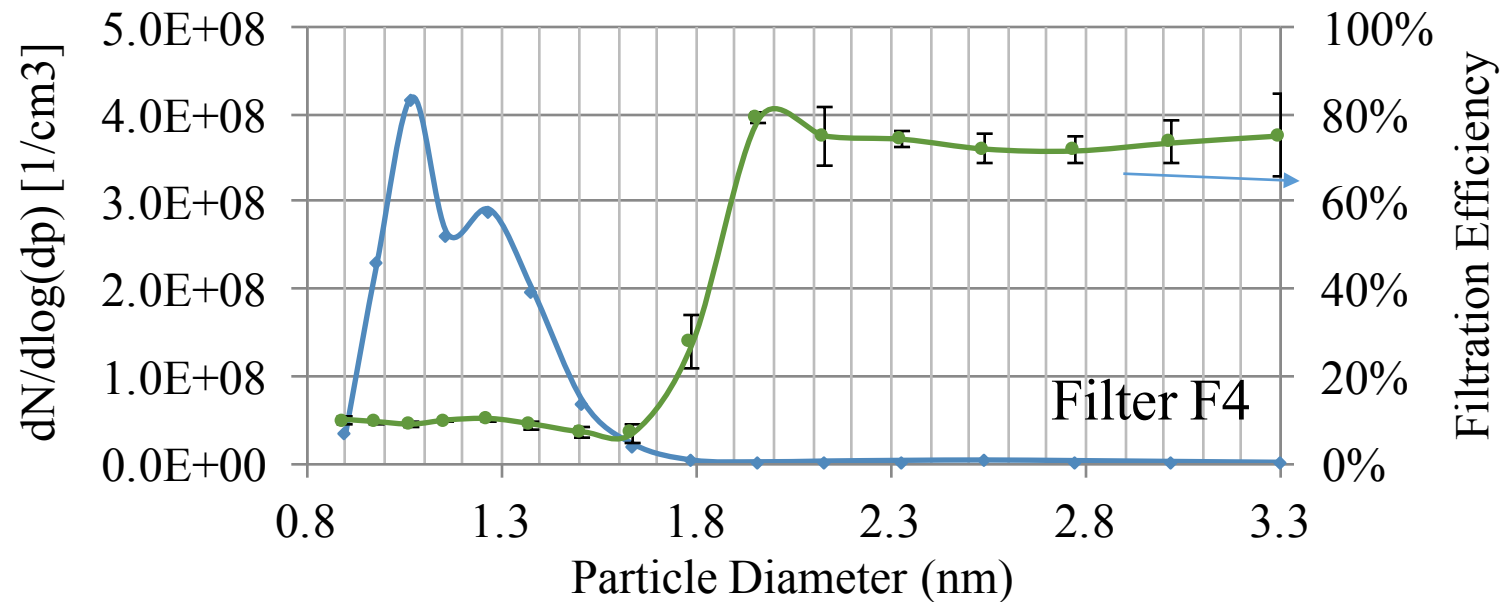
# Thermal Rebound Theory



# Filtration Testing Setup



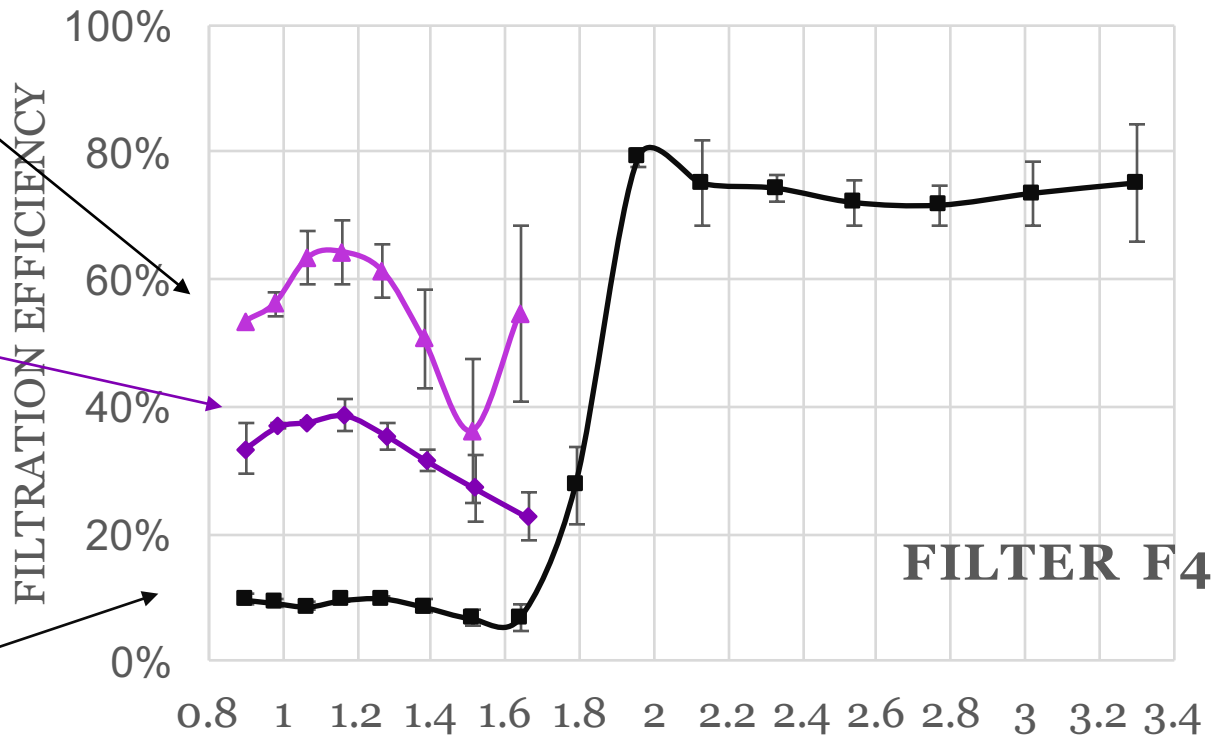
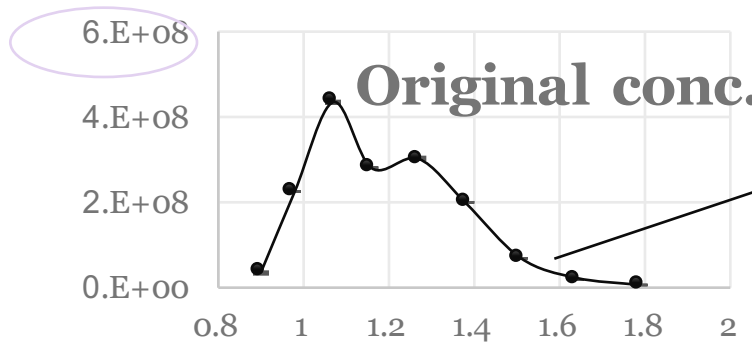
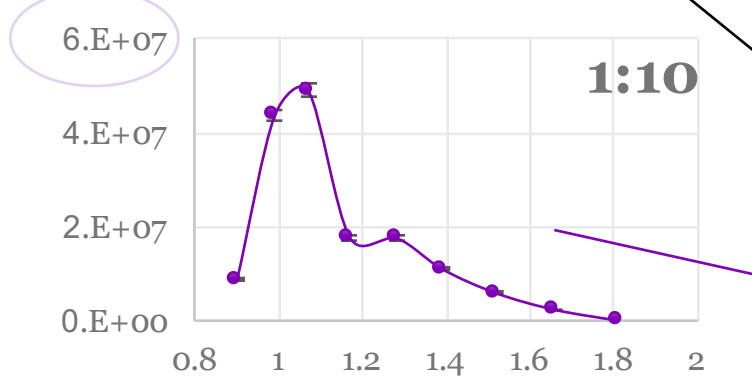
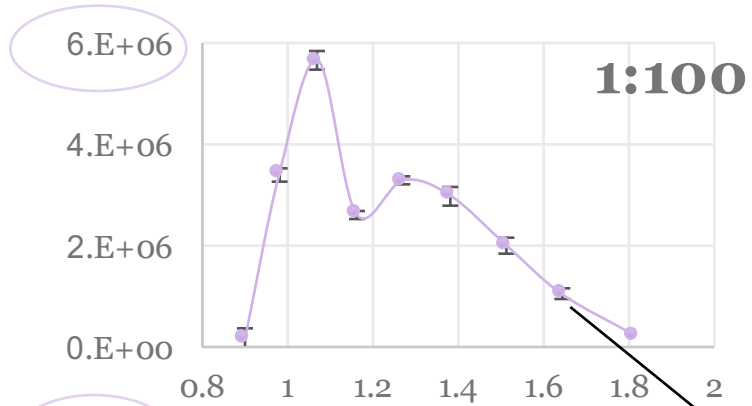
# A Sharp Drop in Filtration Efficiency



- Conventional filtration theory is no longer valid

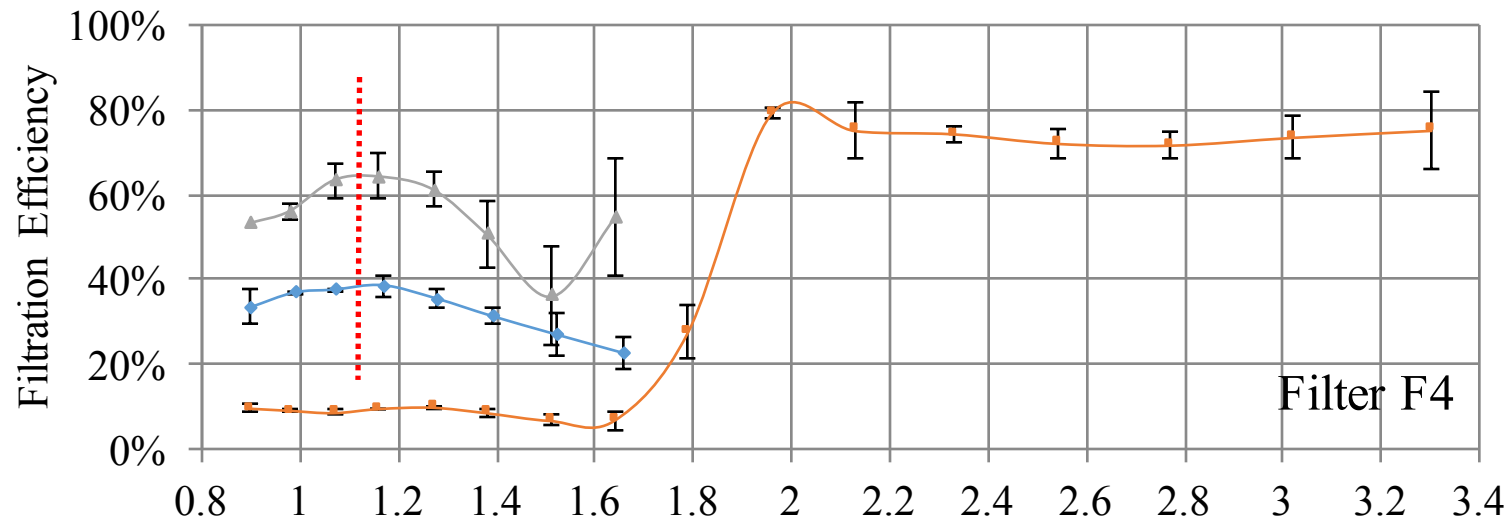


# Dependence on Particle Concentration





# Thermal Rebound Present?



Thermal rebound for  $dp < 1.07-1.17$  nm?

- Thermal rebound is more obvious at lower particle concentrations

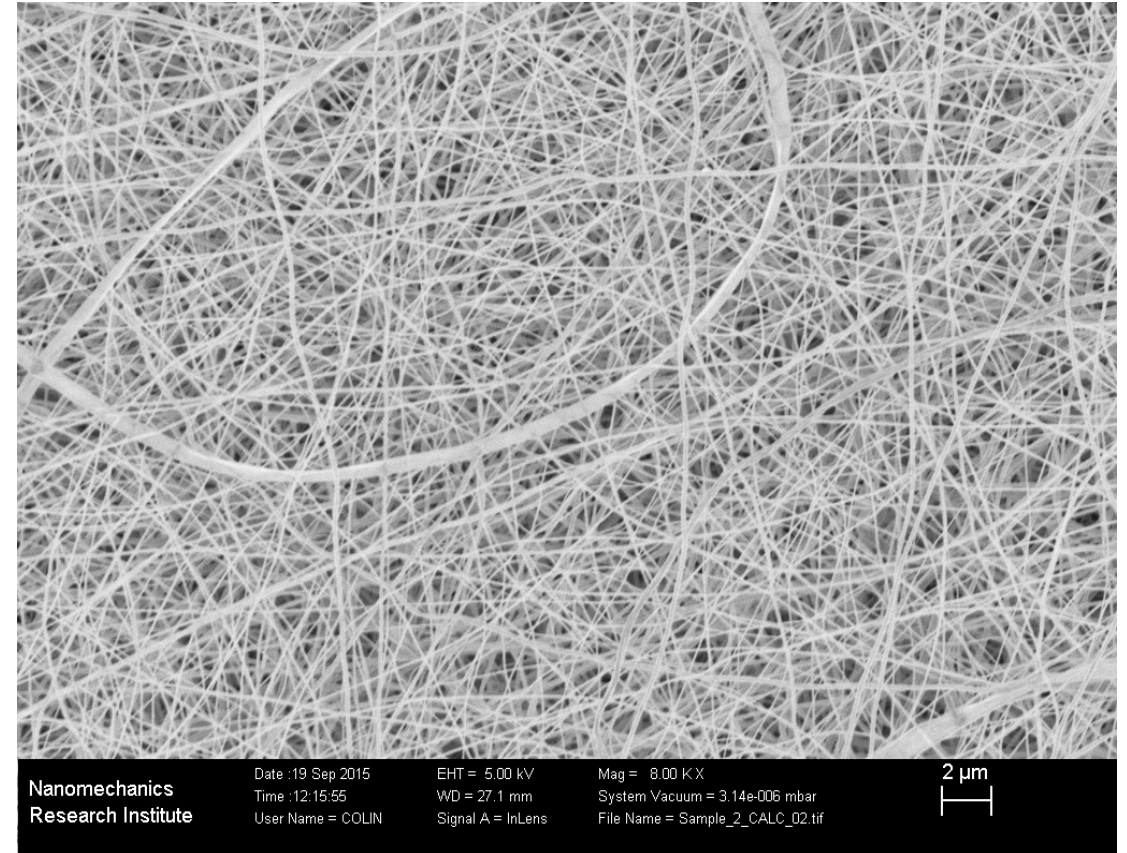
# Challenges of the Thermal Rebound

- Thermal Rebound occurs at **transition** from **molecular/nanoscale** interactions to **microscale** interactions
- Current models employ **Boltzmann** distribution, which applies for **ideal gases**
- Model is based on **mechanical properties of the particles**, which are challenging to determine
- Model requires exact values of **adhesion energy** between bodies, which typically are unknown
- Models assume **perpendicular impaction**, which is unlikely practical scenario
- **Agglomeration** of particles leading to bigger particles

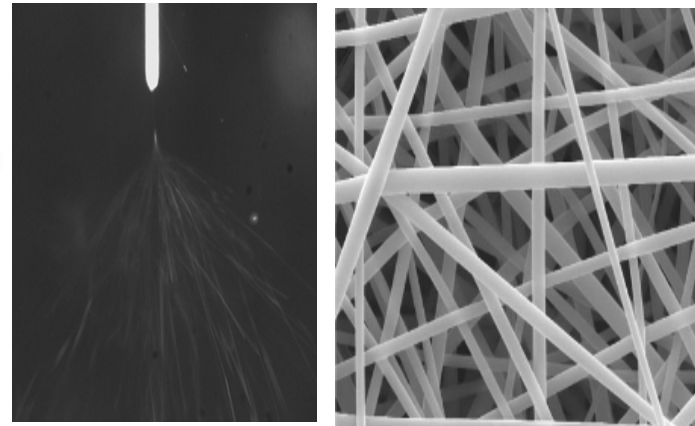
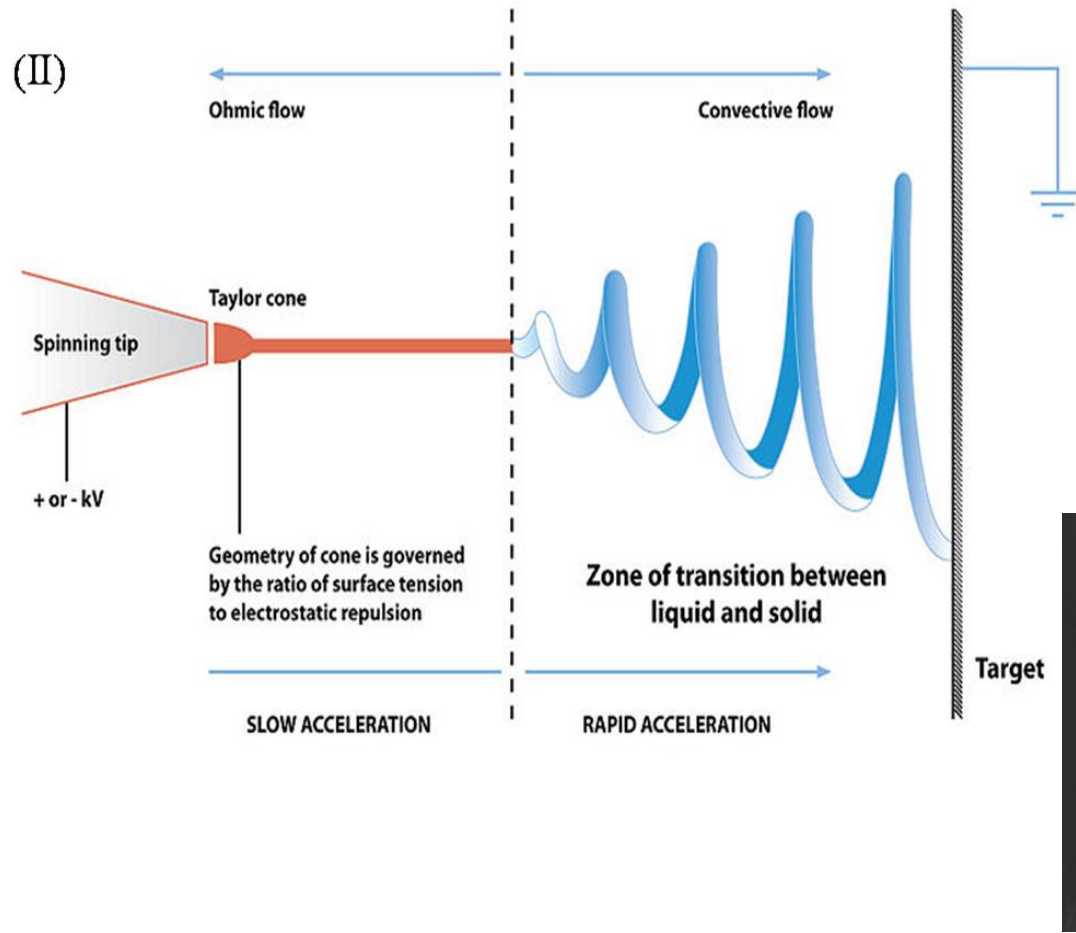


# Nanofibrous Materials

- **Large Surface to Volume Ratio**
- **Flexibility** in surface functionality
- Superior **mechanical performance**
- **Production** through:
  - Drawing
  - Template synthesis
  - Phase separation
  - **Electrospinning**



# Electrospinning of Nanofibers



- **Polymer solution** drawn from a needle tip to a collector in an **electric field**
- Jet **elongates** due to random **whipping**
- Can produce fibers of a few **hundred Nanometers**

# Parameters involved in Electrospinning

## Processing Parameters

Voltage	Distance	Needle Diameter
Feed Rate		

## Environmental Conditions

Temperature	Humidity	
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## Solution Distinct

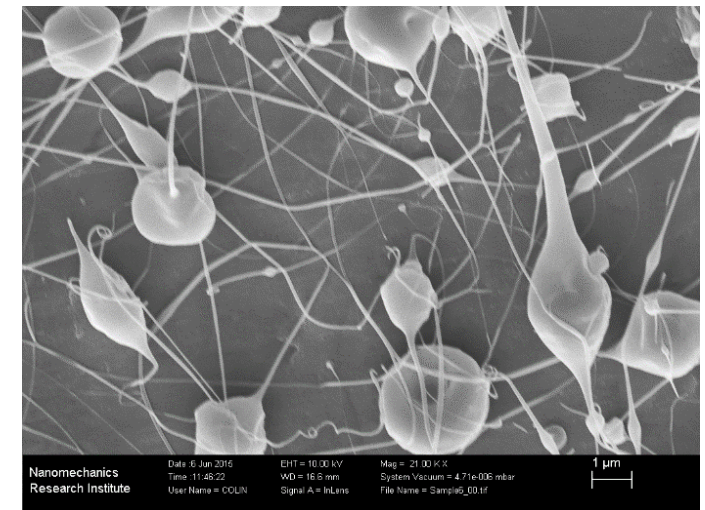
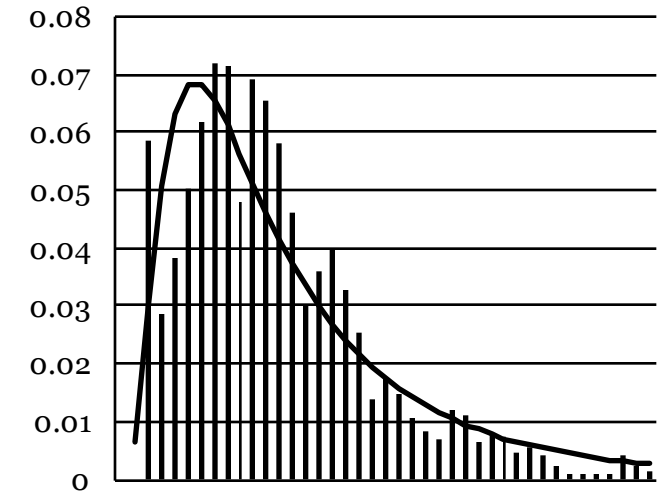
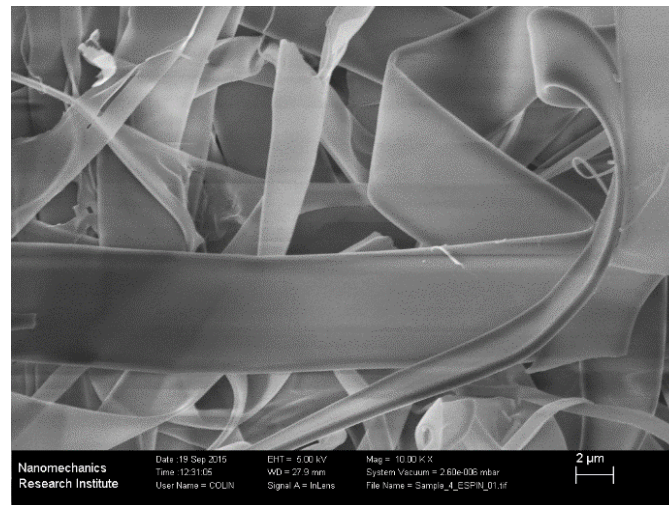
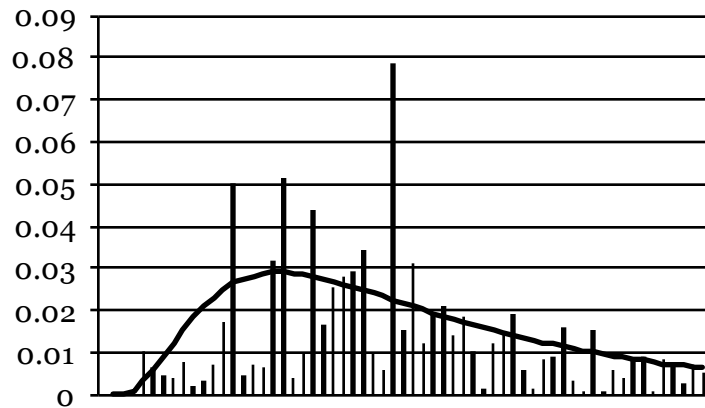
Elec. Conductivity	Viscosity	Surface Tension
Permittivity	Density	

- Parameters interact with each other
- Each parameter has boundary conditions
- Number of Parameters makes Prediction challenging
- Quality effects are know, quantity effects are not



# Knowledge Gap in Research in Electrospinning

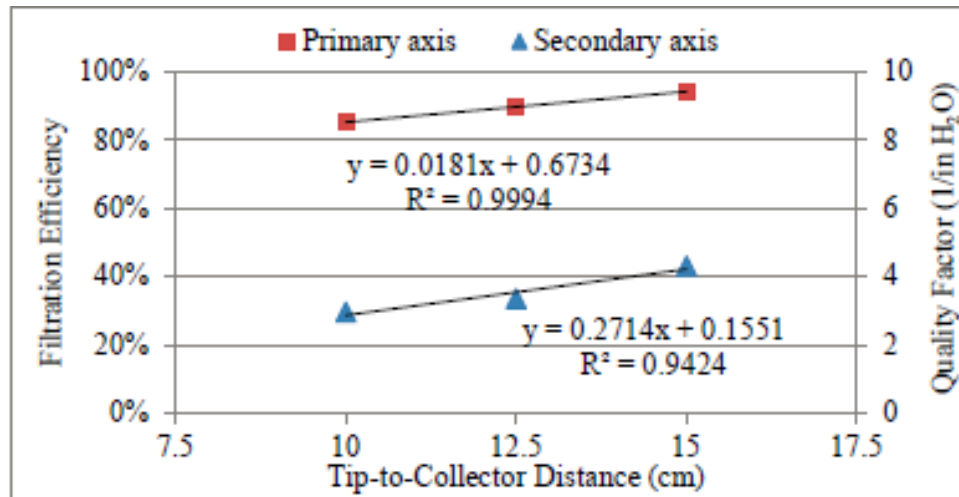
- Highly experimental
- No model for the process
- Incorrect setting can lead to: **dripping, clogging, spraying, beading, non-spherical fibers**
- **Low productivity of electrospinning**



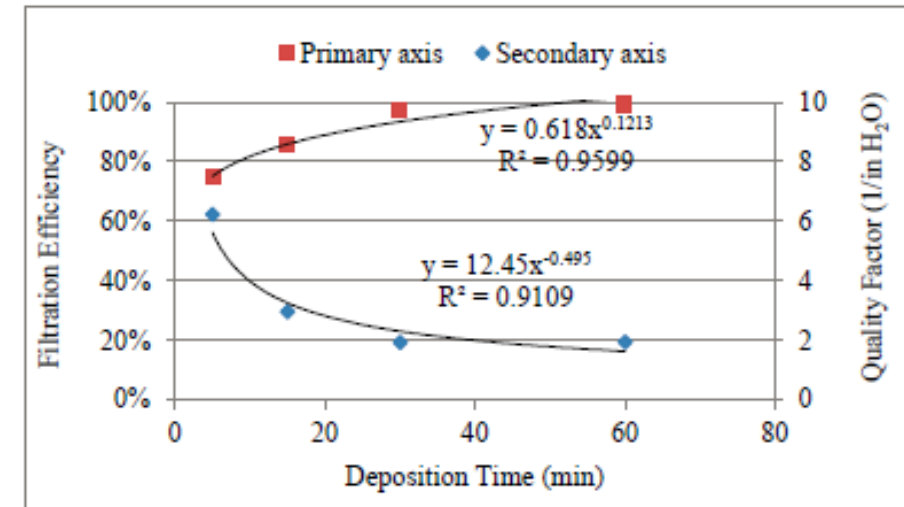


# Effect of Single Parameters on Filtration Performance

## Tip-to-collector distance



## Deposition Time

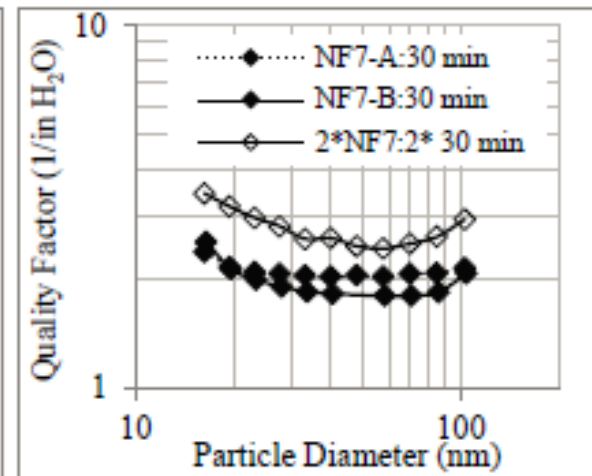
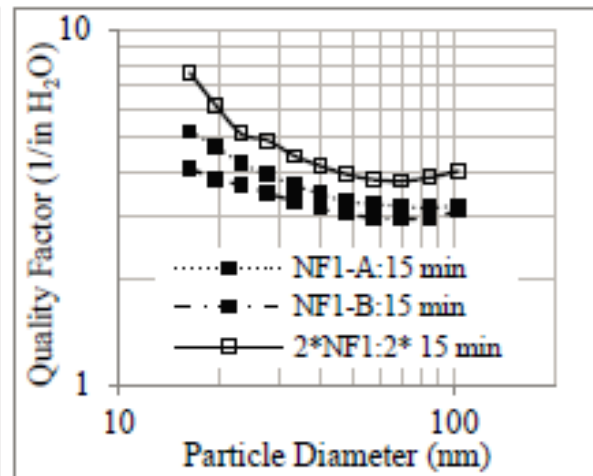
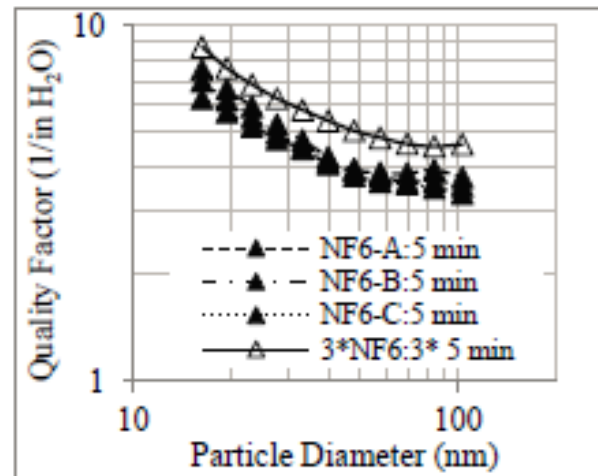
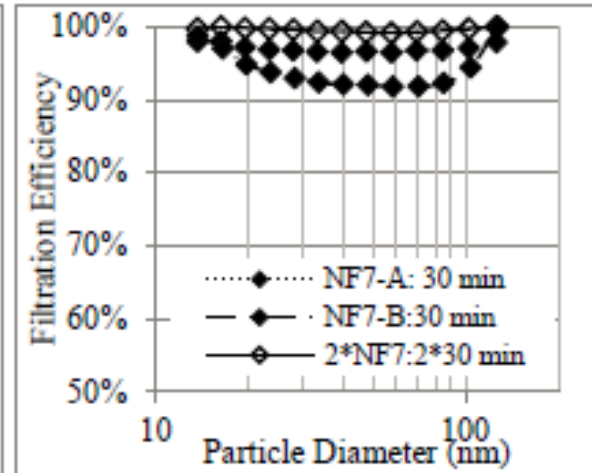
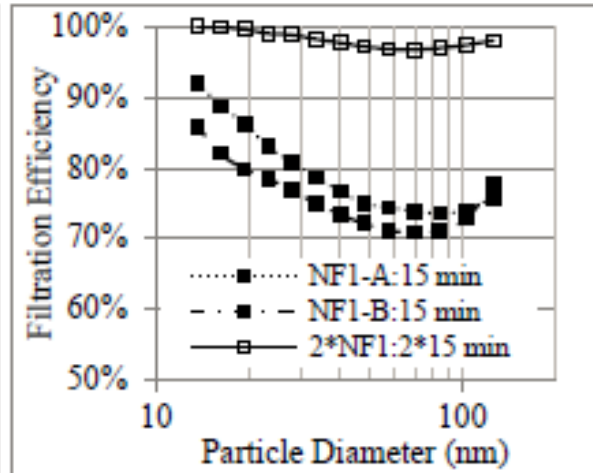
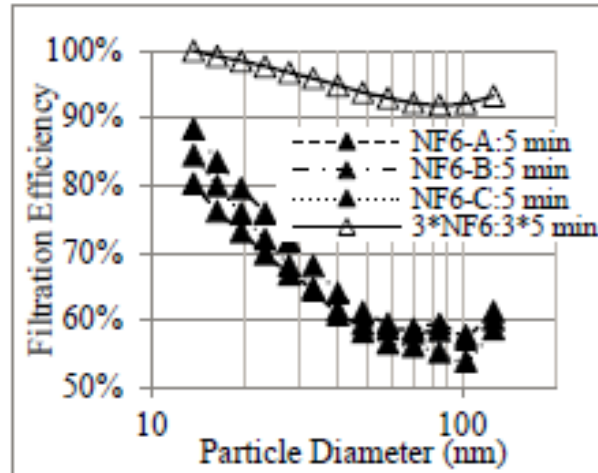


$$Q_f = -\frac{\ln(1 - \eta)}{\Delta P}$$





# Effect of Layers



# Conclusion and Summary

- Nanoparticles can be captured with nanofibrous materials
- Electrospinning is a versatile method of fiber production
- The electrospinning process is heavily depended on serval parameters
- Multiple thin nanofibrous layers are better than one thick layer
- The existing models for filtration of sub 10 nm particles are not modelling the actuals physical reality
- Thermal rebound as theory widely accepted, however it is challenging to proof





## Acknowledgement



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THANK YOU FOR YOUR ATTENTION