



# Impact of Odour Sampling and Analysis on Abatement Strategy

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Engineering Environmental and Health & Safety Solutions

# The Pinchin Group



- Engineering H&S Consulting Services
- Established in 1981
- 34 offices >500 employees
- Air, Noise, Water Compliance & Abatement
- Due Diligence & Land Remediation
- Health & Safety
- Hazardous Materials, Mould & IAQ
- GHG, Sustainability, Building Science
- Labs: odour, mould, asbestos, and legionella (CDC accredited)



# Pinchin's Odour Lab

- Odour consulting services for ~20 years
- Odour lab established in 2000
- Triangular forced choice olfactometer
- Analyze 800-1200 samples/year
- The lab participates in an International Olfactometry Comparison

# Subject of Presentation

- In June 2010 the MOE introduced a new methodology for determining the optimum pre-dilution ratio for collecting odour samples.
- Impact in results between the previous methodology and new methodology
- Potential implications to practitioners responsible for developing and implementing odour abatement programs.



# Odour Study

- Pinchin is currently engaged in large scale review of historical odour data
- Extensive database that pre-dates the MOE's odour sampling protocol change 03
- Database is growing after protocol change.
- Aside from detection threshold and where available, we are considering
  - Odour character
  - Recognition thresholds
  - Long-term trends from sites and sectors

O3

expand

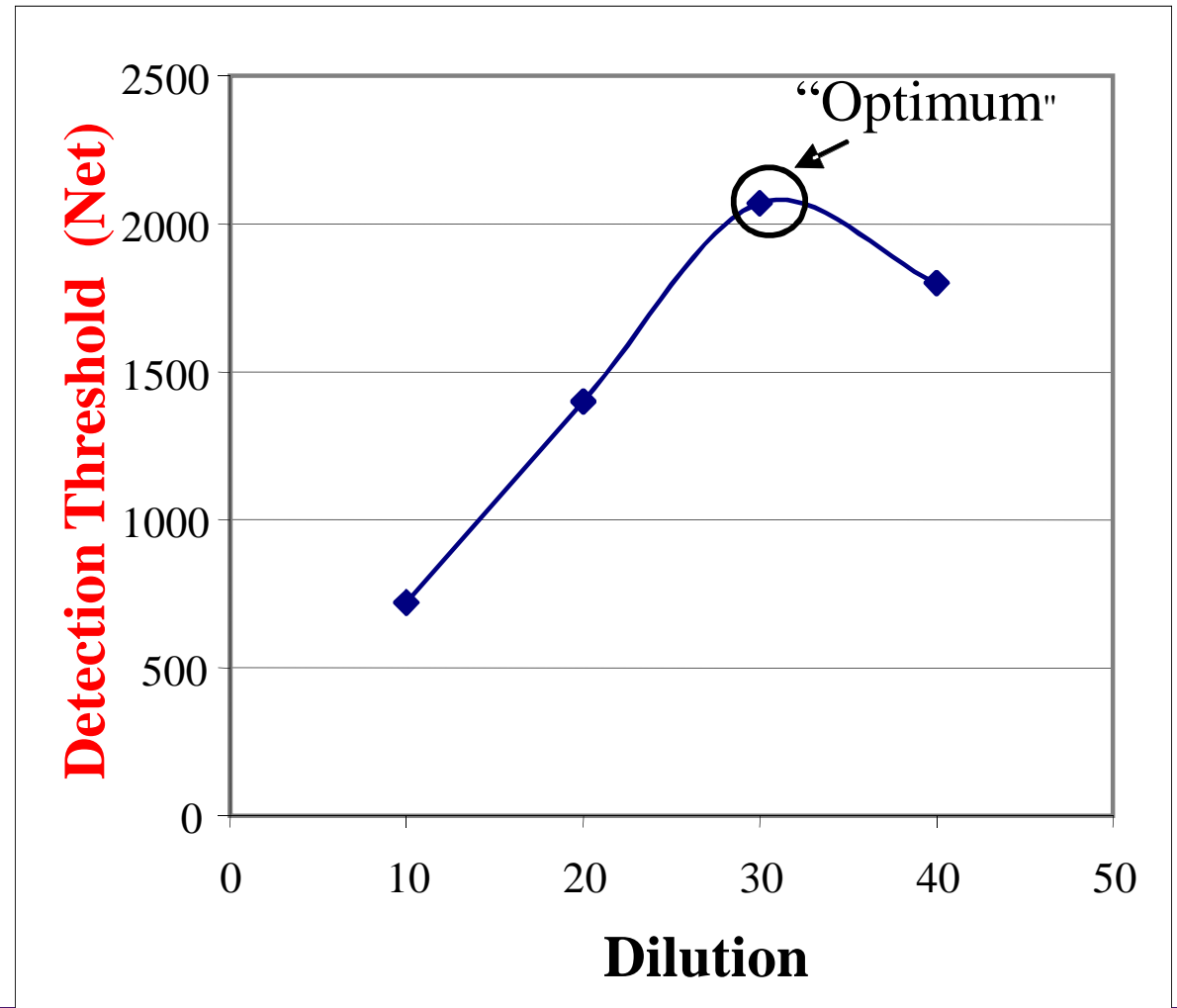
no lab certification in place in Ontario

OTTRoom, 10/1/2012

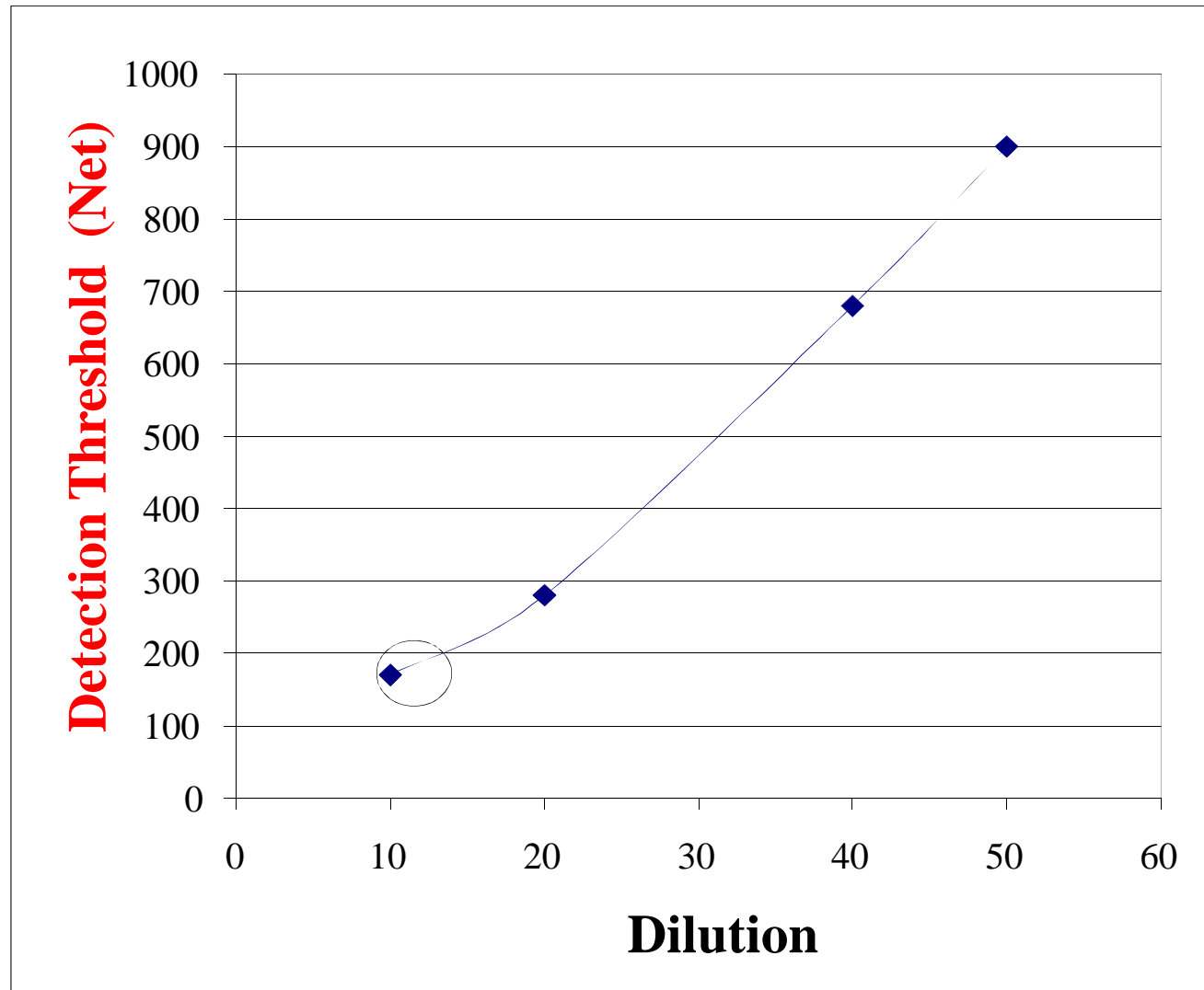
# Odour Sampling Methodologies

- “Source Sampling for Odours” February 1989

- multi-point odour pre-dilution determination sampling technique

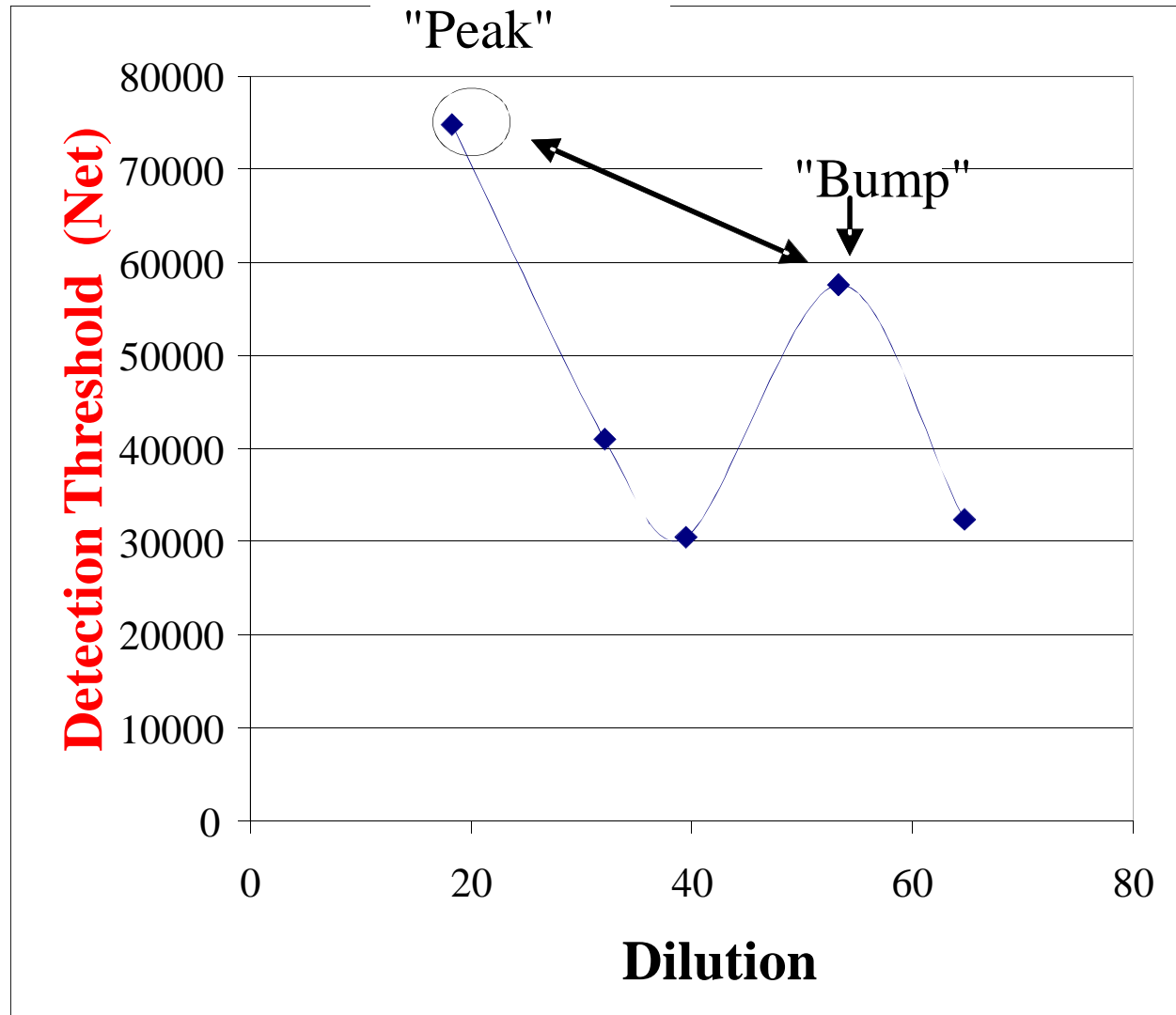


# Non-Ideal Pre-Dilution Results

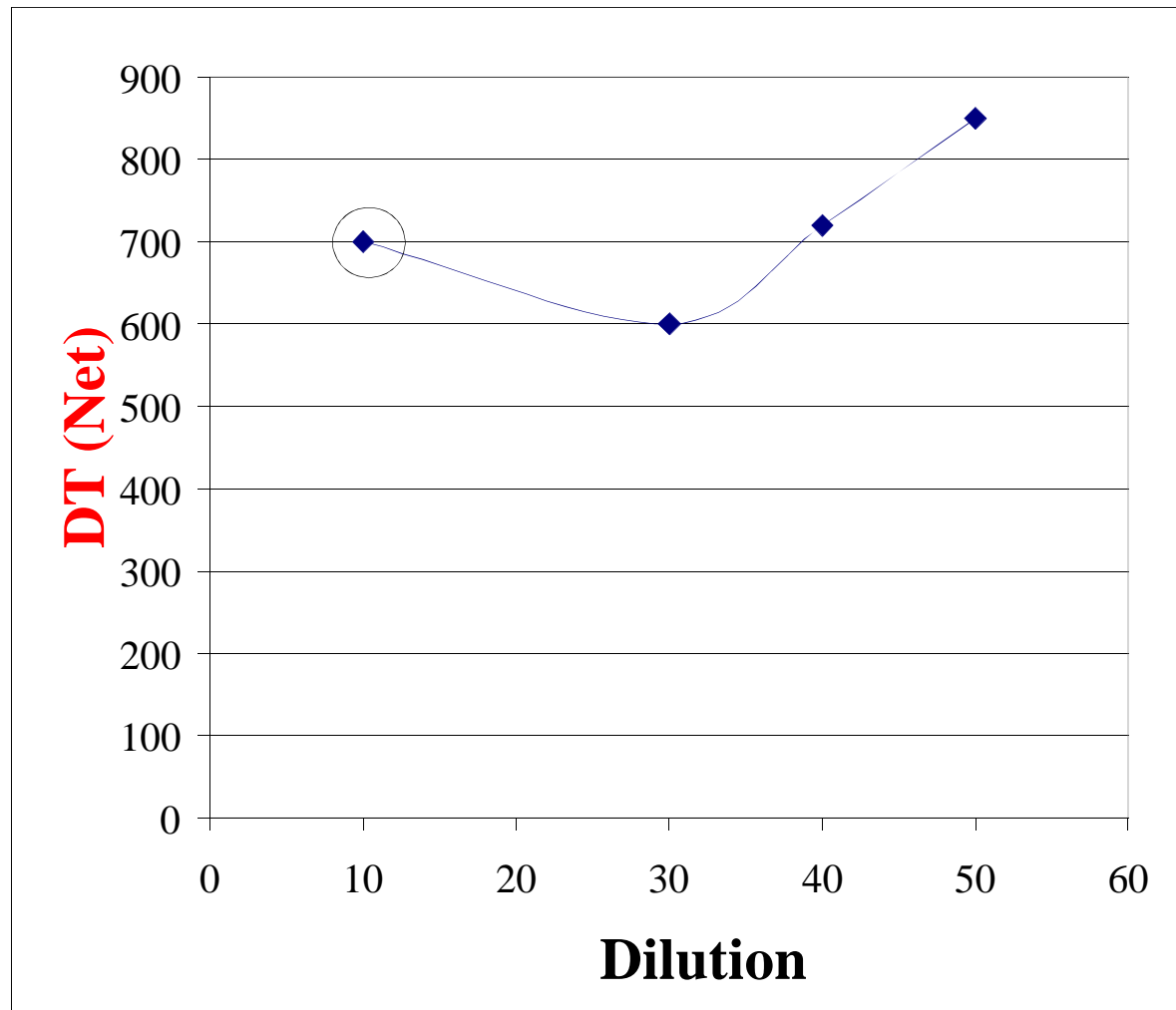




# Non-Ideal Pre-Dilution Results

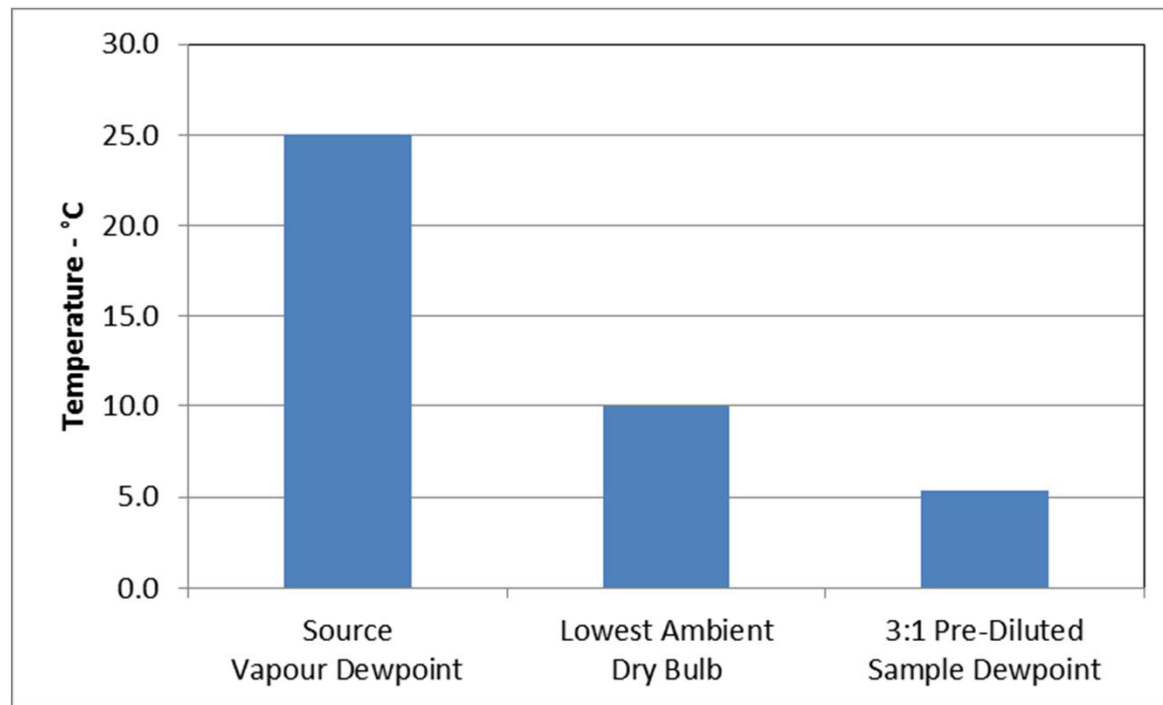


# Non-Ideal Pre-Dilution Results



# Odour Sampling Methodologies

- “Ontario Source Testing Code” June 2010
  - pre-dilution ratios based on source and ambient temperatures, moisture content, and odour intensity

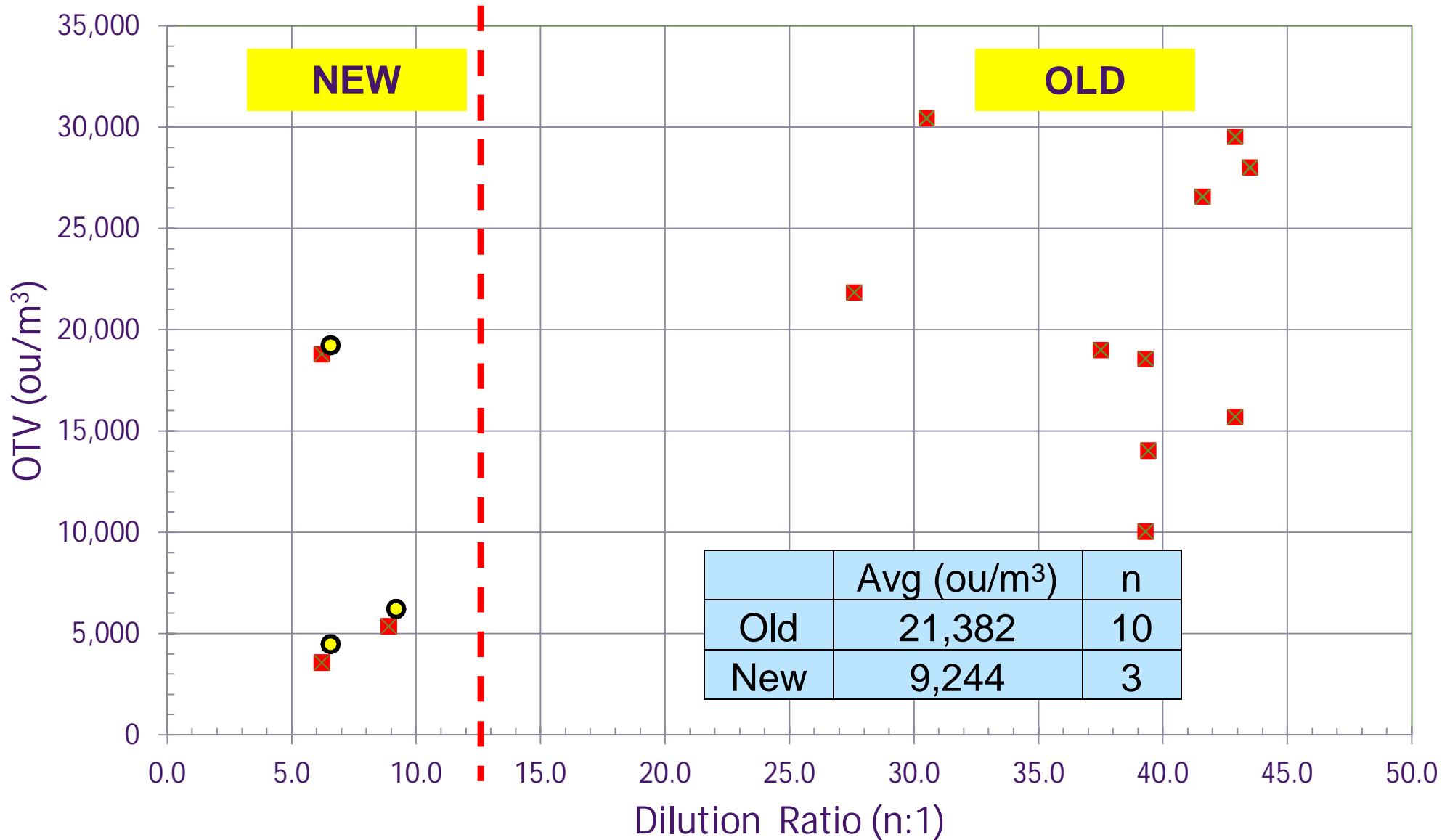


# Problem

- Old “optimum” dilution ratios and new method dilution ratios don't match
- Measured odour threshold values from same source using old and new methods don't match

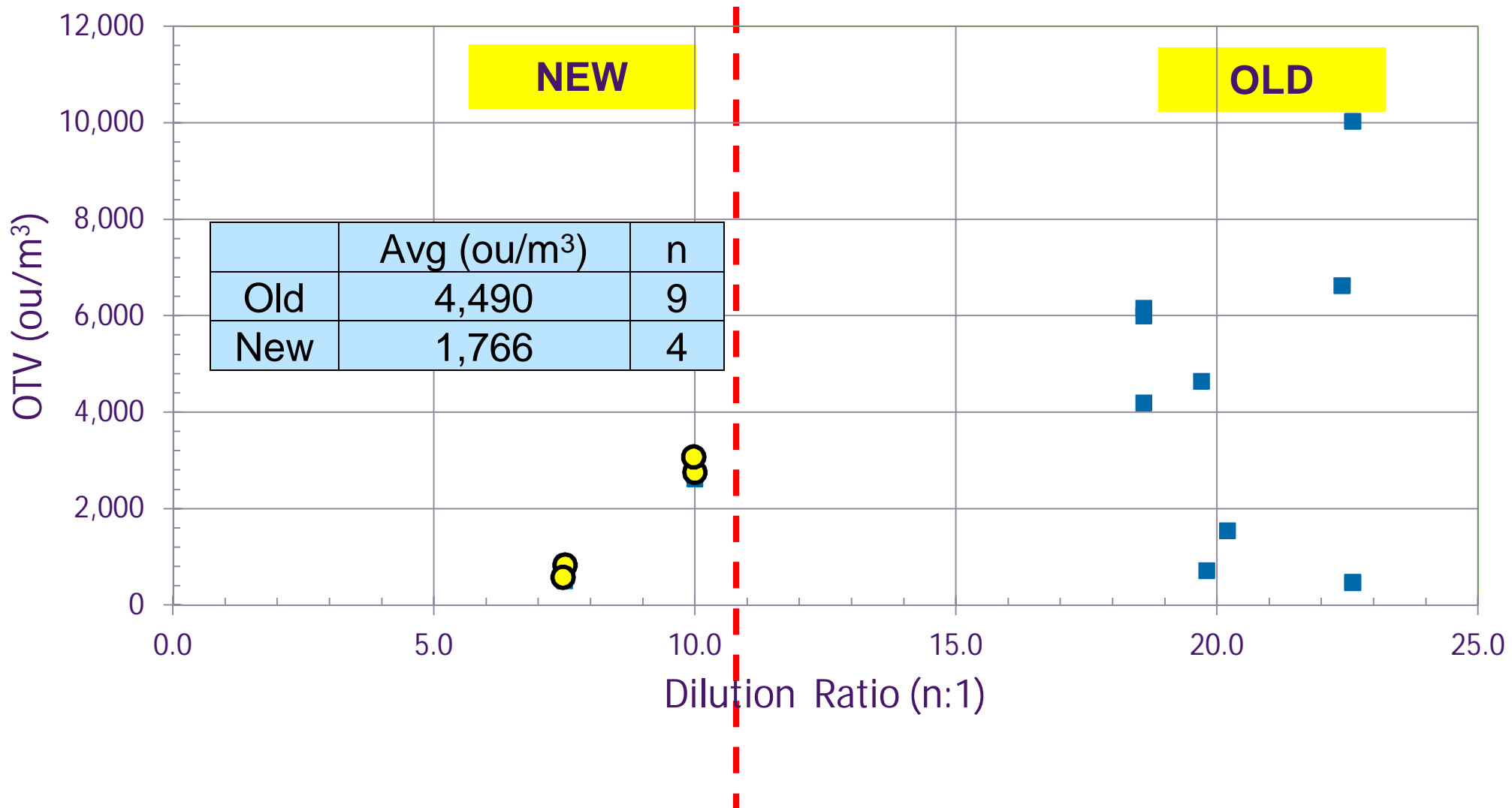
# Comparative Analysis Biofilter Inlet

Odour Threshold Value versus Pre-Dilution Ratio



# Comparative Analysis Biofilter Outlet

Odour Threshold Value versus Pre-Dilution Ratio



# Comparative Analysis Paint Coating Lines (VOCs)

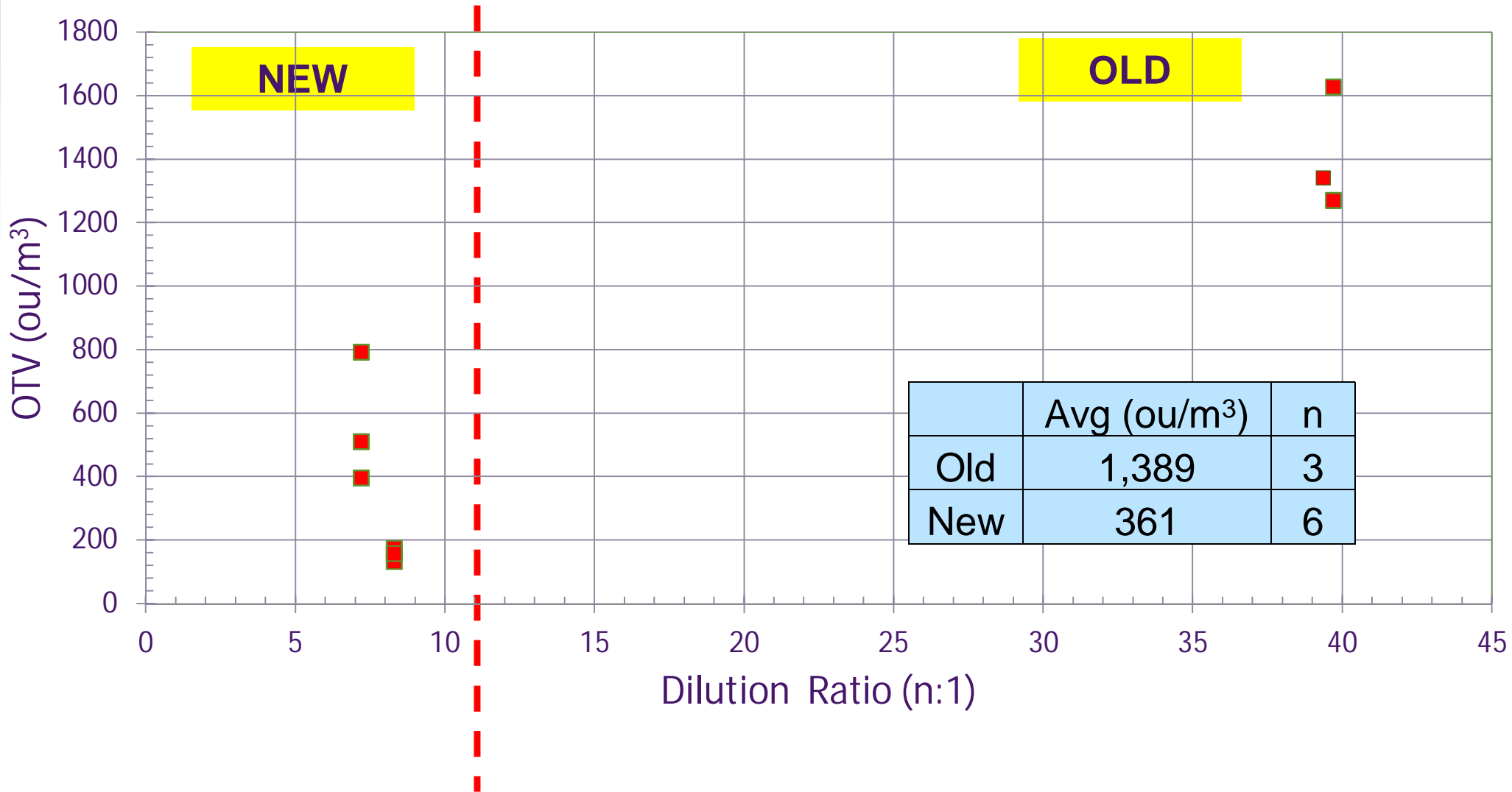
Odour Threshold Value versus Pre-Dilution Ratio





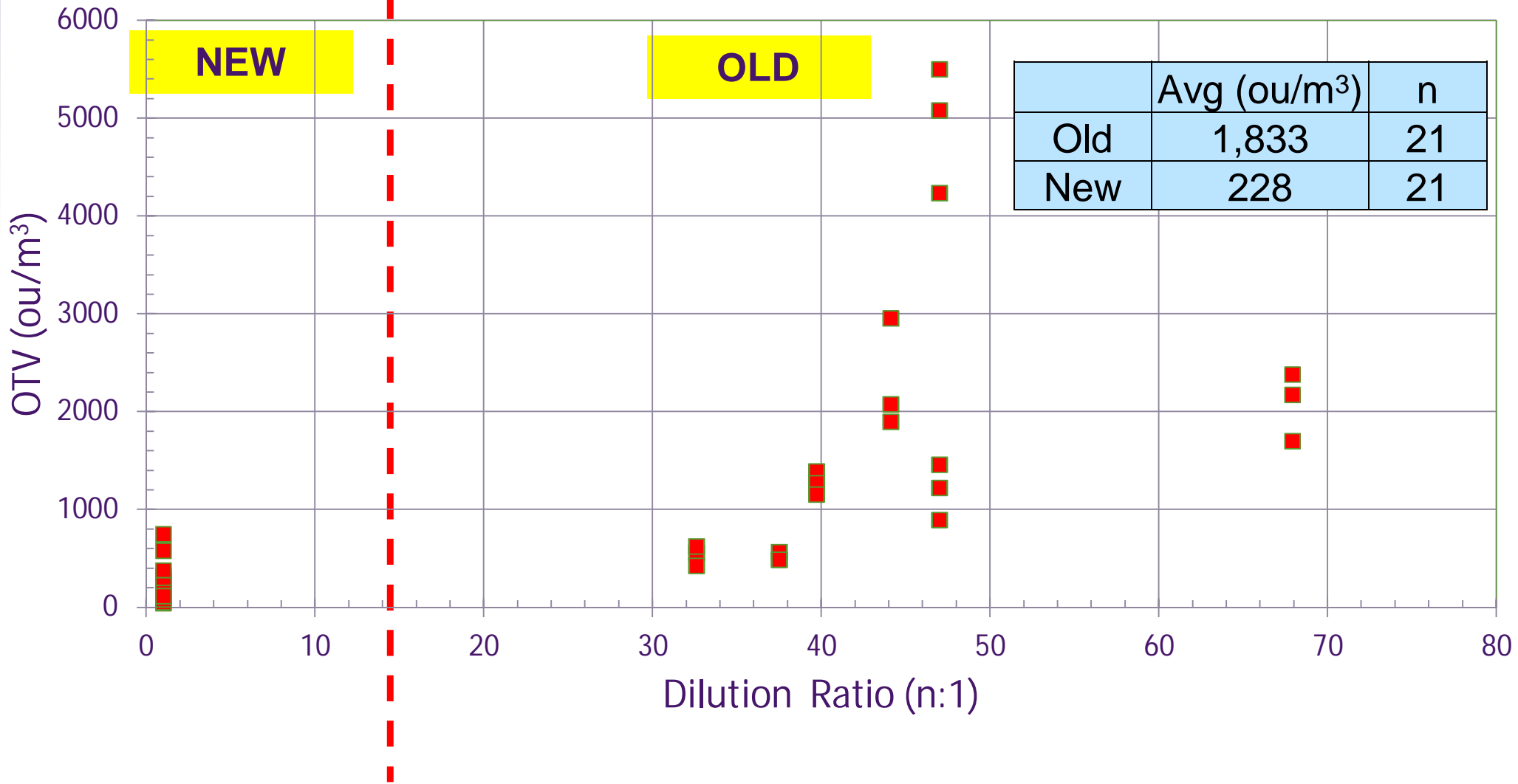
# Comparative Analysis Paint Cure Ovens (VOCs)

Odour Threshold Value versus Pre-Dilution Ratio



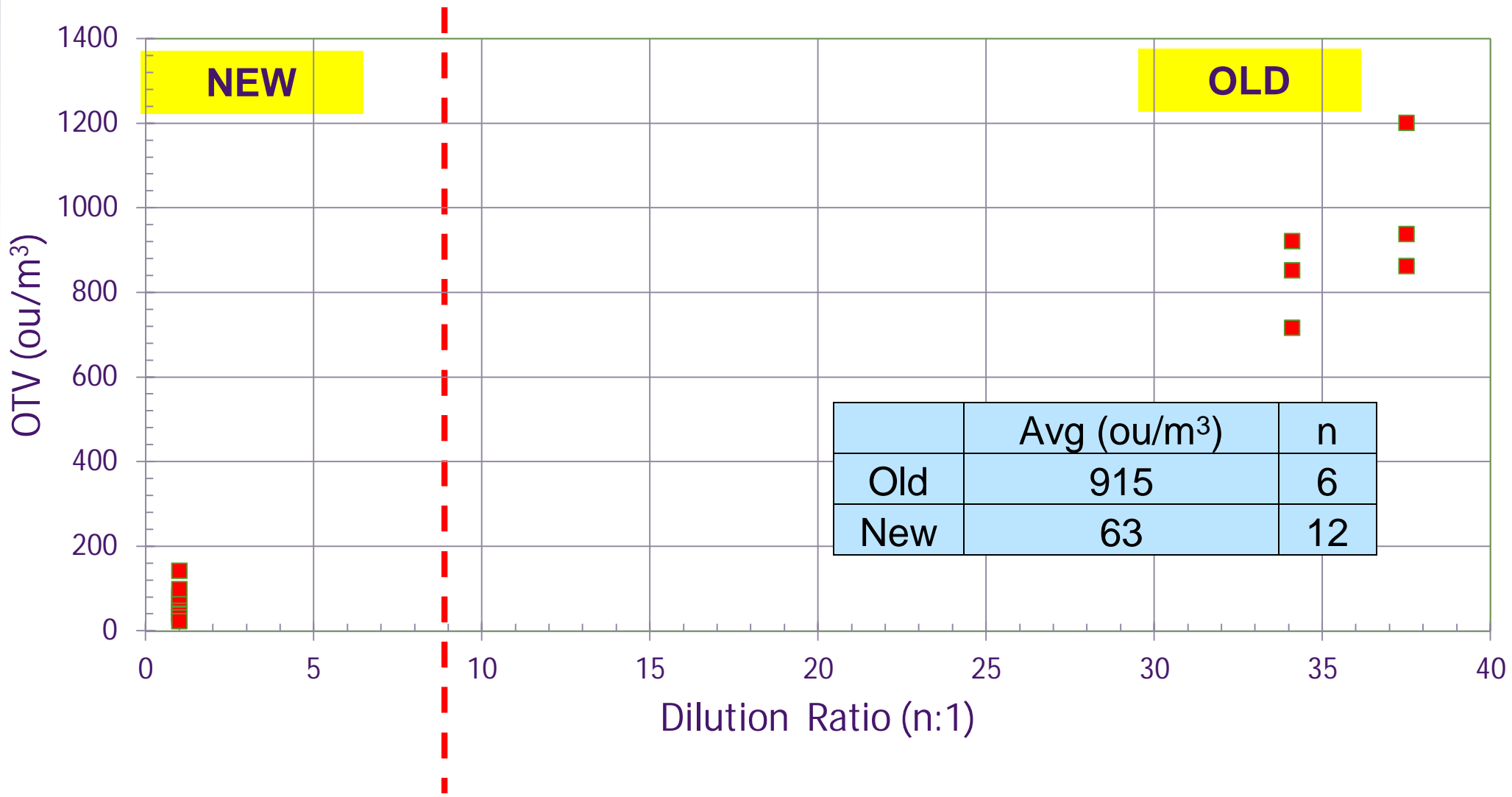
# Comparative Analysis Rubber Extrusion Lines

Odour Threshold Value versus Pre-Dilution Ratio



# Comparative Analysis PVC Extrusion Lines

Odour Threshold Value versus Pre-Dilution Ratio



# Summary of Findings

- New method yields lower results:
  - Biofilter inlet: 57% lower
  - Biofilter outlet: 61% lower
  - Paint Line: 90% lower
  - Paint Oven: 74% lower
  - Rubber Extrusion: 98% lower
  - PVC Extrusion: 93% lower

# Implications

## Good

- Compliance may be demonstrated for sites with no confirmed adverse impact.
- Abatement criteria and associated costs may be reduced.

## Bad

- Puts practitioners into new challenges with regards to establishing targets and developing abatement strategies.

## Ugly

- Greater risk in assessing and mitigating adverse impact.

# Hypothetical Example (New Method)

- Local industry has rubber extrusion line and odour character is consistent with rubber.
- Off-property complaints substantiated.
- New method: source threshold = 228 ou/m<sup>3</sup>
- Point of Impingement = 3.5 odour units
- Removal efficiency to achieve 1 odour unit at receptor ≈ 71%

# Hypothetical Example (Old Method)

- Same industry, same source & same operating parameters.
- Old method: source threshold = 1883 ou/m<sup>3</sup>
- Point of Impingement = 29 odour units
- Removal efficiency to achieve 1 odour unit at receptor ≈ 96%
- In the past, targets of 3 to 5 odour units at receptor may have been considered, equating to removal efficiency of ≈ 90 to 83%.



# Control Options Example

71% removal needed – new method  
97% removal needed - old method

| Odour Control Technology | Off-Property Reduction Efficiency |
|--------------------------|-----------------------------------|
| Stack Modifications      | 20%<br>site/source specific       |
| Wet Scrubber             | 60 to 70%                         |
| Biofilter                | 90 to 98%                         |
| Thermal Oxidizer         | 99%                               |

# Summary

- Initial findings indicate the new odour sampling protocol yields lower results.
- Practitioners involved with odour abatement projects need be cautious.
  - Does the new method capture the highest odour number?
  - Should we employ hybrid or different sampling methods for critical sources on abatement projects?
  - Does our target reflect our goal?
  - Have we accounted for contingency?
  - Have we managed our risk?

# Questions / Contacts

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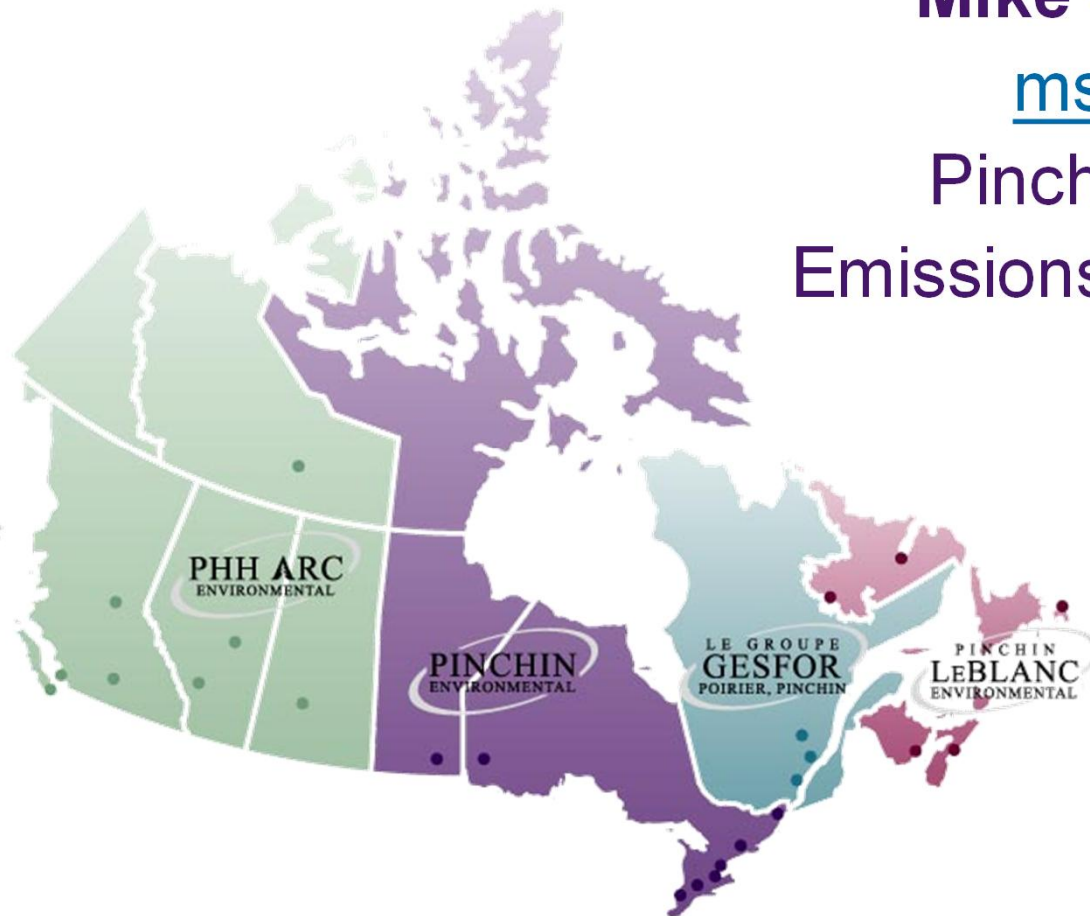
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